

# Desalination in the Red-Dead Sea Conveyor Project

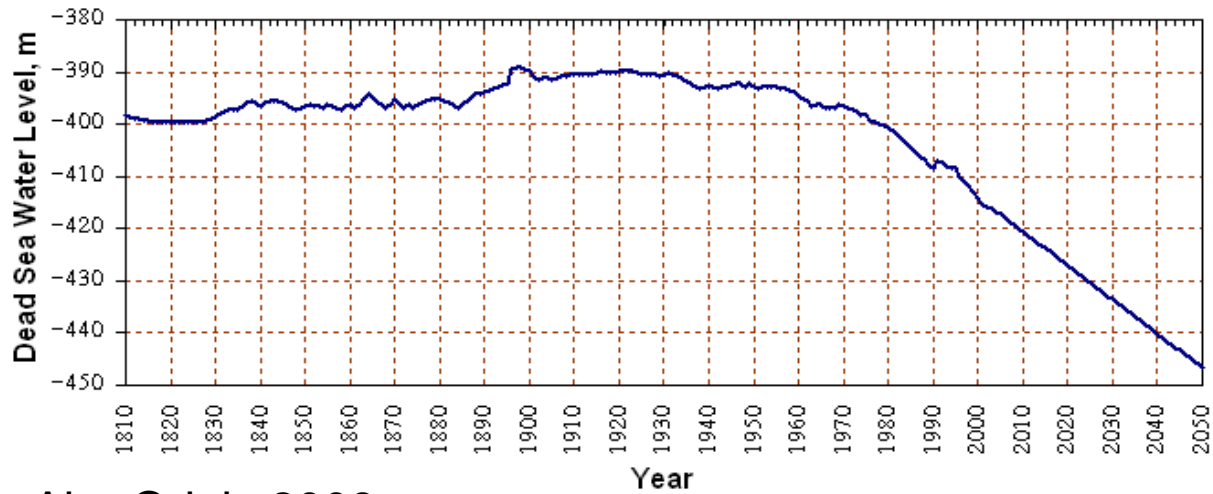
By:

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# Declination of the Dead Sea



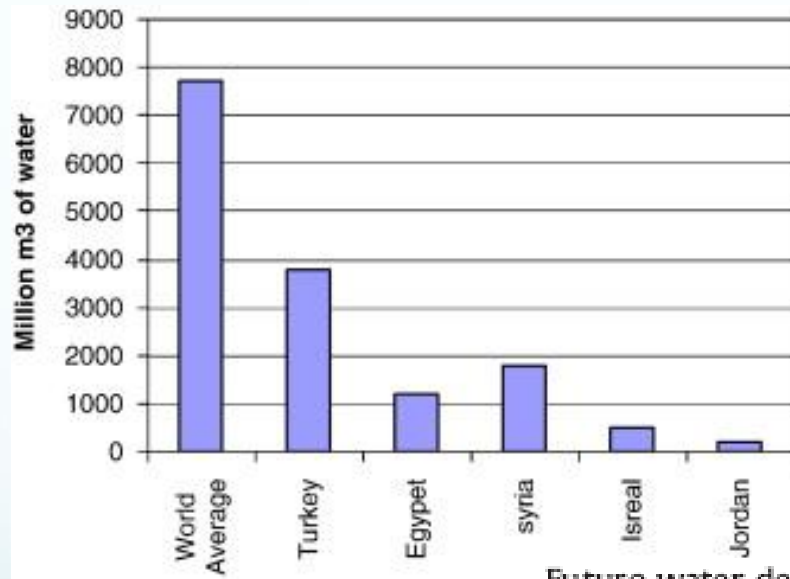
Abu Qdais 2008



Jordan is currently one of the ten water poorest countries in the world

Population versus per capita water availability.

Year	Total annual renewable fresh water available (Mm <sup>3</sup> )	Population (millions)	Per capita water availability (m <sup>3</sup> )
1955	1331	1.447	920
1990	906	4.009	226
2020	1236	10.229	120

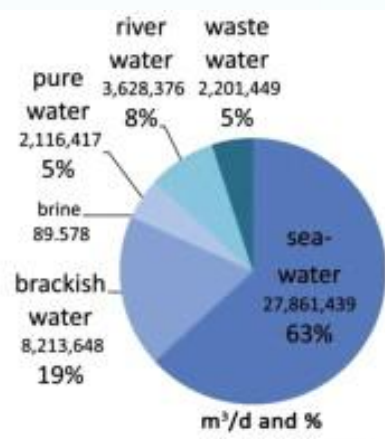
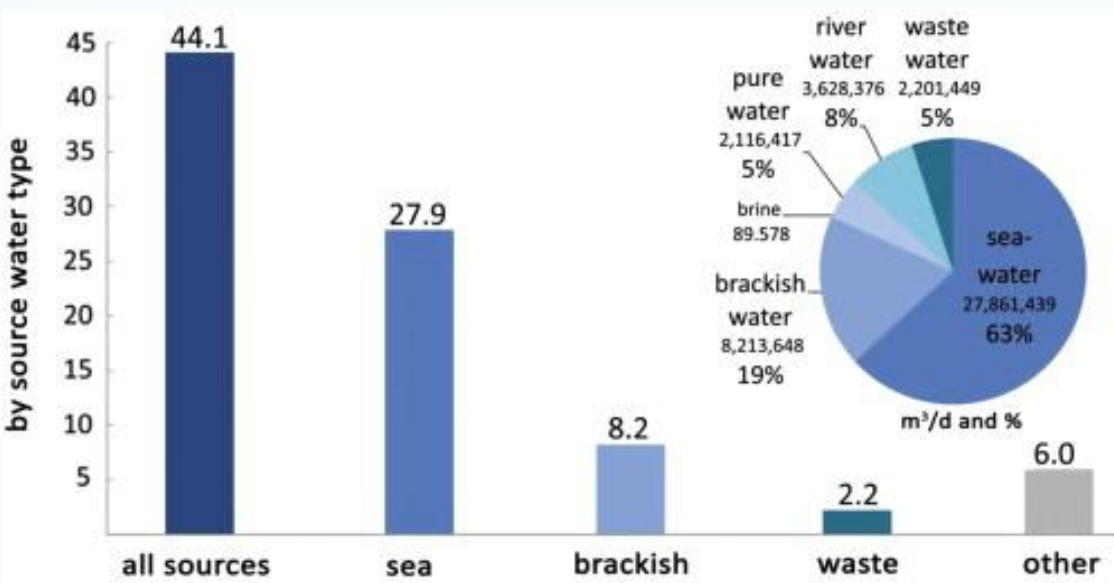


Hadadin et al. 2010

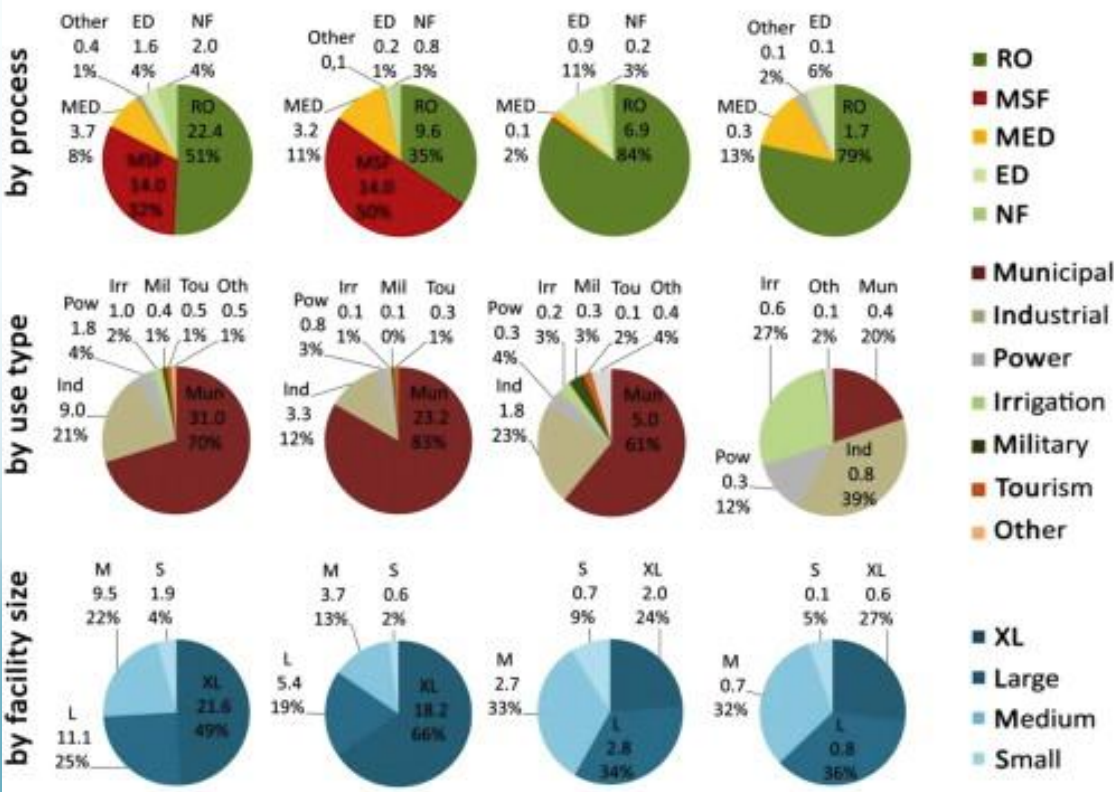
Water Authority Jordan 2005

Future water demand, supply and deficit in Jordan (Mm<sup>3</sup>/yr).

	2010	2020	2040
Total water demand	1383	1602	2236
Domestic	477	670	1263
Industrial	110	130	170
Irrigation	796	802	803
Total water supply	1054	1152	1549
Surface water	470	470	470
Ground water	271	277	277
Water deficit total	- 329	- 451	- 687



# Global desalination capacities (Mm<sup>3</sup>/day and %)



RO, reverse osmosis  
 MSF, multistage flash distillation  
 MED, multieffect distillation  
 NF, nanofiltration  
 ED, electrodialysis

XL ≥ 50,000 m<sup>3</sup>/day > L ≥ 10,000 m<sup>3</sup>/day > M ≥ 1,000 m<sup>3</sup>/day > S

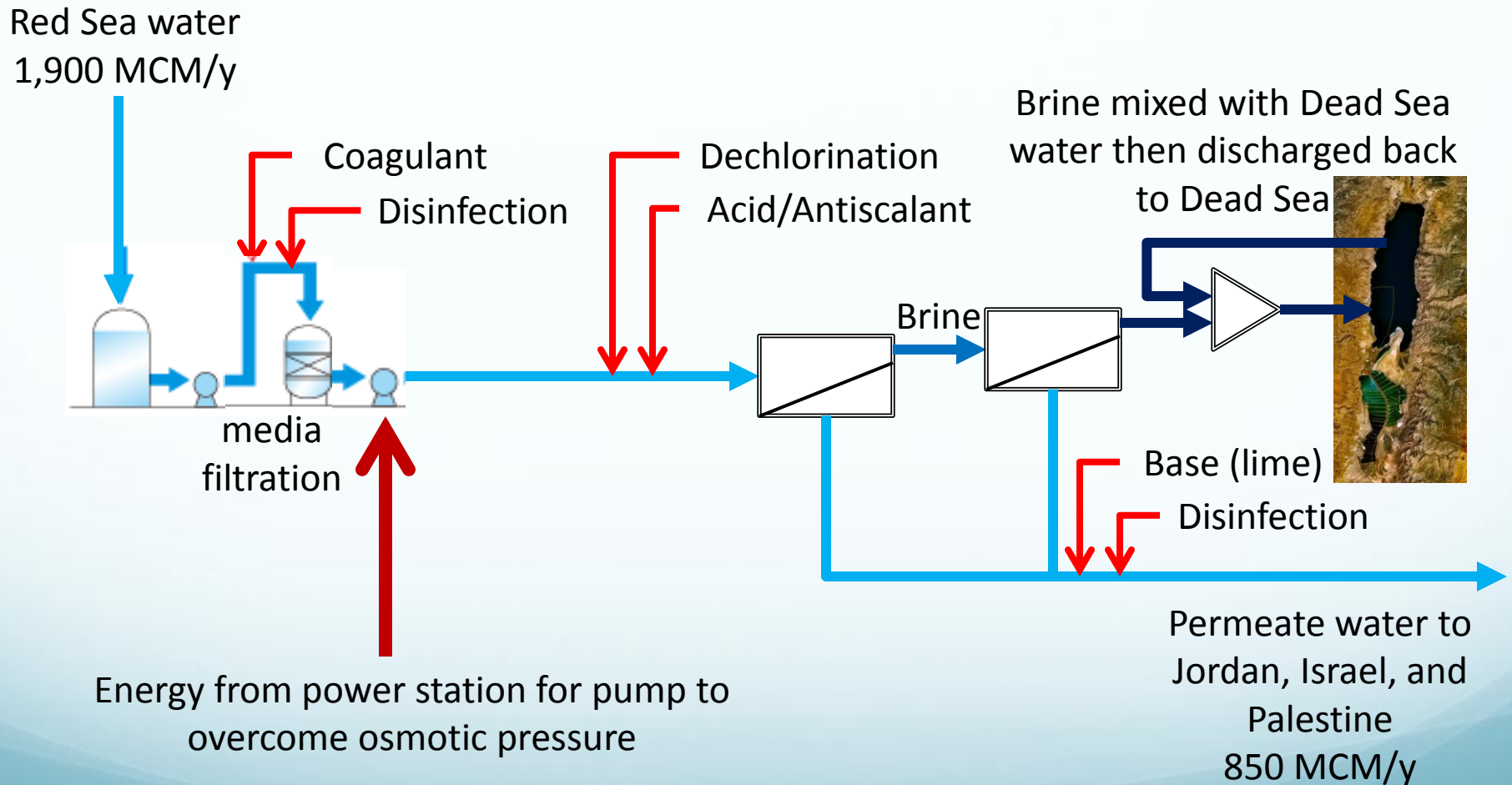
# Red-Dead Sea Conveyor (RDSC) Project



- Phase 1: water transfer from Red Sea to Dead Sea
- Phase 2: hydropower generation and **reverse osmosis desalination facility** (capacity 850 MCM/year)
- Phase 3: freshwater transmission system

Abu Qdais 2008

# RDSC Desalination Process

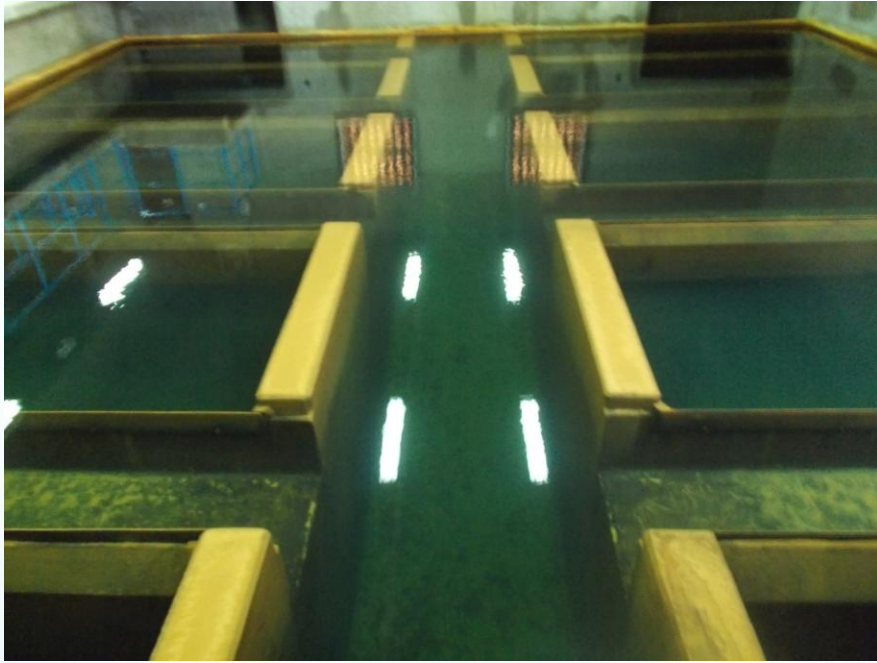


# Pretreatment - Coagulant

- Add coagulant
- Particle Destabilization
- Process Time: ~10s



# Pretreatment – Media Filtration



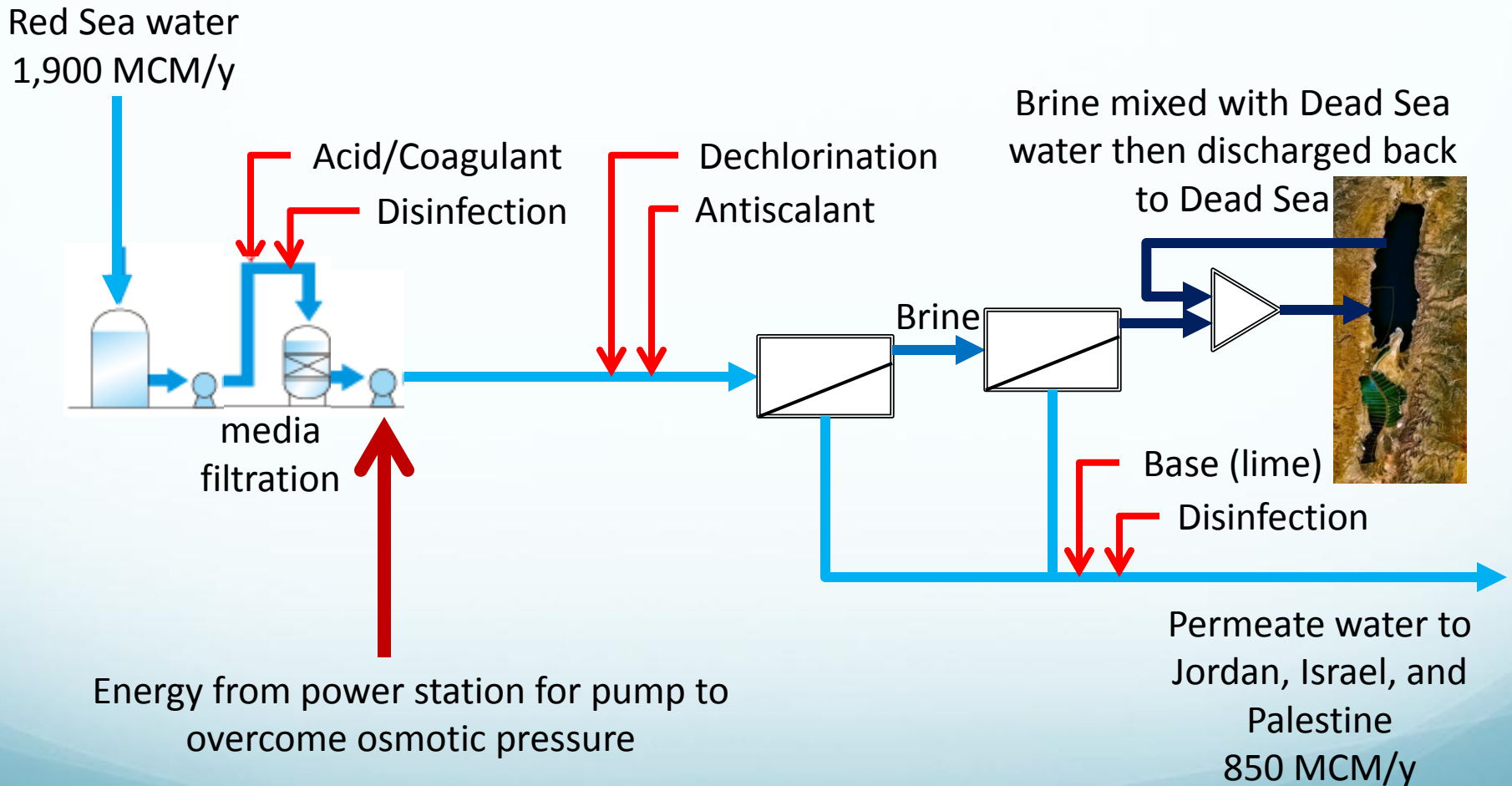
Backwash

- Media:
  - Anthracite/Sand/Gravel

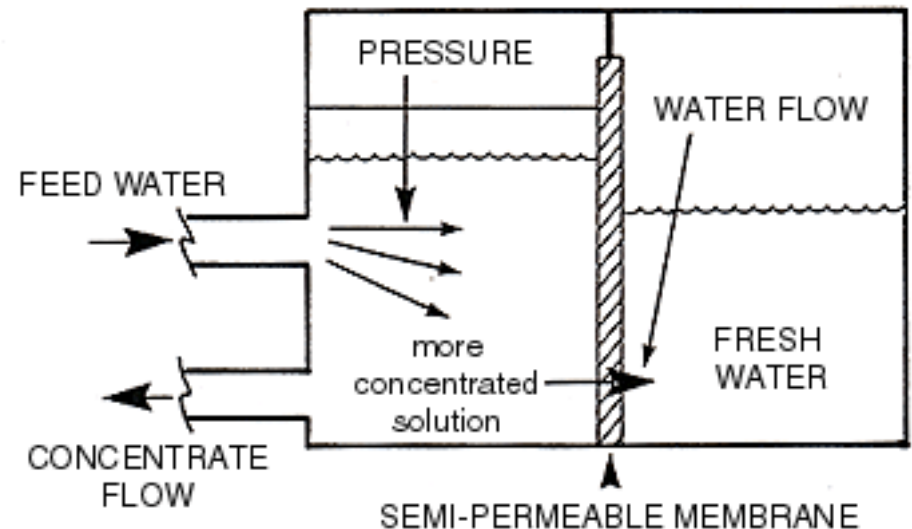
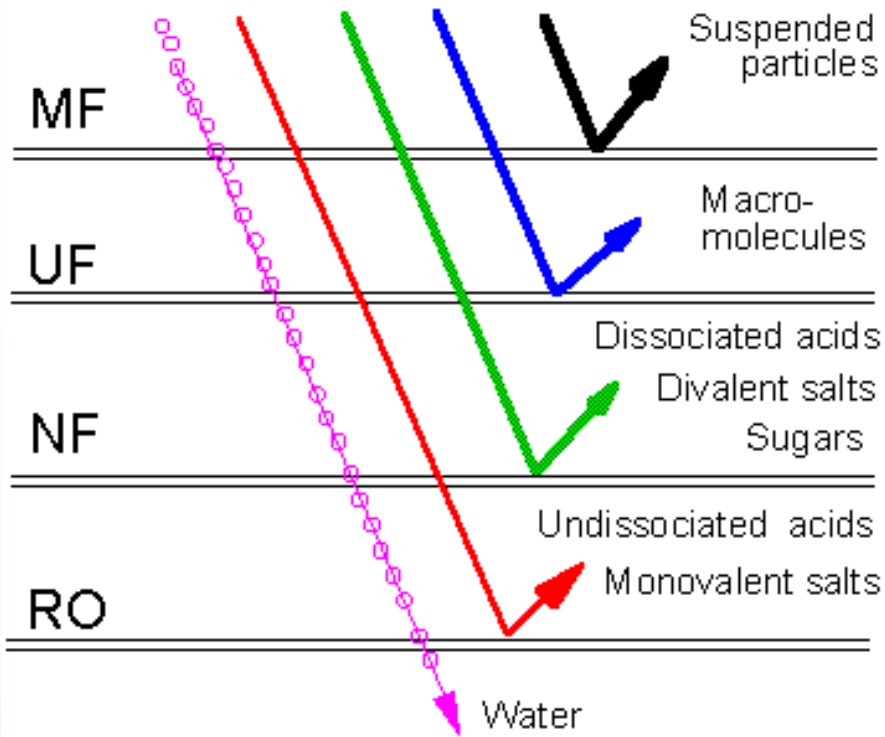




# RDSC Desalination Process

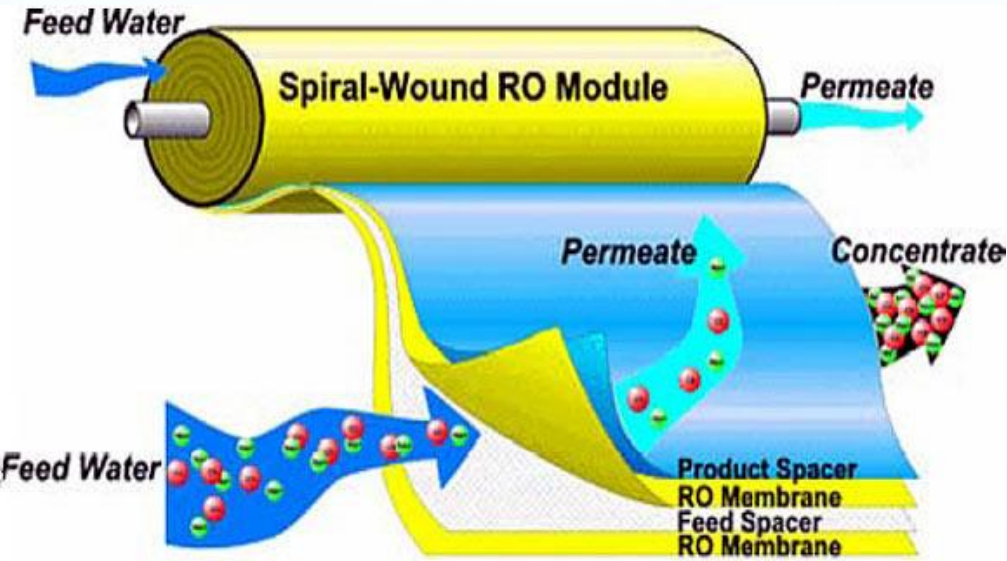


# Reverse Osmosis (RO)



# RO Membrane Configuration

- Spiral-wound modules



# RO Membrane Material Selection

## Cellulose Acetate (CA) V.S. Polyamide (PA)

CA	PA
<p>Advantages</p> <ul style="list-style-type: none"><li>- Tolerant to Chlorine &lt; 1 mg/l</li></ul>	<p>Advantages</p> <ul style="list-style-type: none"><li>- Stable over pH = 3-11</li><li>- Tolerant to bacterial degradation</li><li>- Produce higher flux</li></ul>
<p>Disadvantages</p> <ul style="list-style-type: none"><li>- Not tolerant to temperature &gt; 30°C</li><li>- Hydrolyze when pH &gt; 8 or &lt; 3</li></ul>	<p>Disadvantages</p> <ul style="list-style-type: none"><li>- Not tolerant to Chlorine</li></ul>

# Osmotic Pressure Calculation

Red Sea Water (Abu Qdais and Batayneh 2002)

Parameter	Value
Temperature (°C)	22
pH	8.3
TDS (mg/l)	43,200

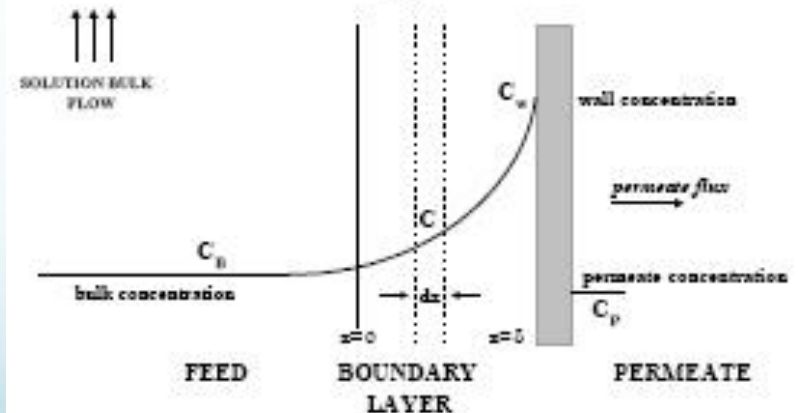
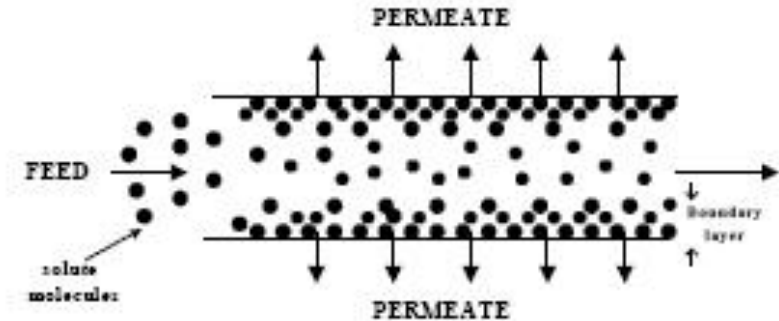
$$MW_{\text{NaCl}} = 58.6 \text{ g/mol}$$



$$\begin{aligned} \pi &= cRT \\ &= [(2 \text{ moles})(43.2 \text{ g/l})(0.082 \text{ l.bar/K.mol})(295 \text{ K})]/(58.6 \text{ g/mol}) \\ &= 35.67 \text{ bar} \\ &= 517.35 \text{ psi} \quad \gg \quad 14.696 \text{ psi} \\ &= 3,567 \text{ kPa} \quad \gg \quad 101.325 \text{ kPa} \end{aligned} \quad \left. \vphantom{\begin{aligned} \pi &= cRT \\ &= [(2 \text{ moles})(43.2 \text{ g/l})(0.082 \text{ l.bar/K.mol})(295 \text{ K})]/(58.6 \text{ g/mol}) \\ &= 35.67 \text{ bar} \\ &= 517.35 \text{ psi} \\ &= 3,567 \text{ kPa} \end{aligned}} \right\} \text{ Atmospheric pressure}$$

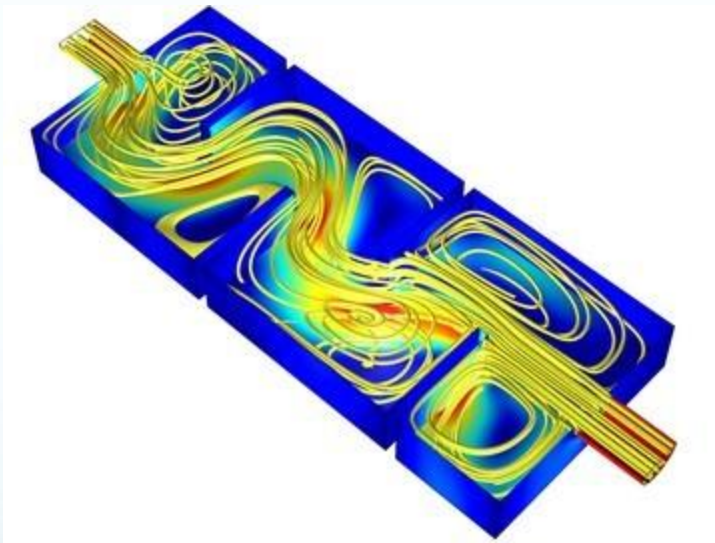
# Major concern in RO process

- Concentration Polarization (CP) = formation of concentration boundary layer
  - If contaminant is dissolved, osmotic pressure increases.
  - If contaminant is particulate, frictional resistance to water flow increases.
- When CP reaches its critical value, second layer forms between CP and membrane
  - Discrete particles – cake
  - Colloids – gel
  - Molecules precipitated – scale



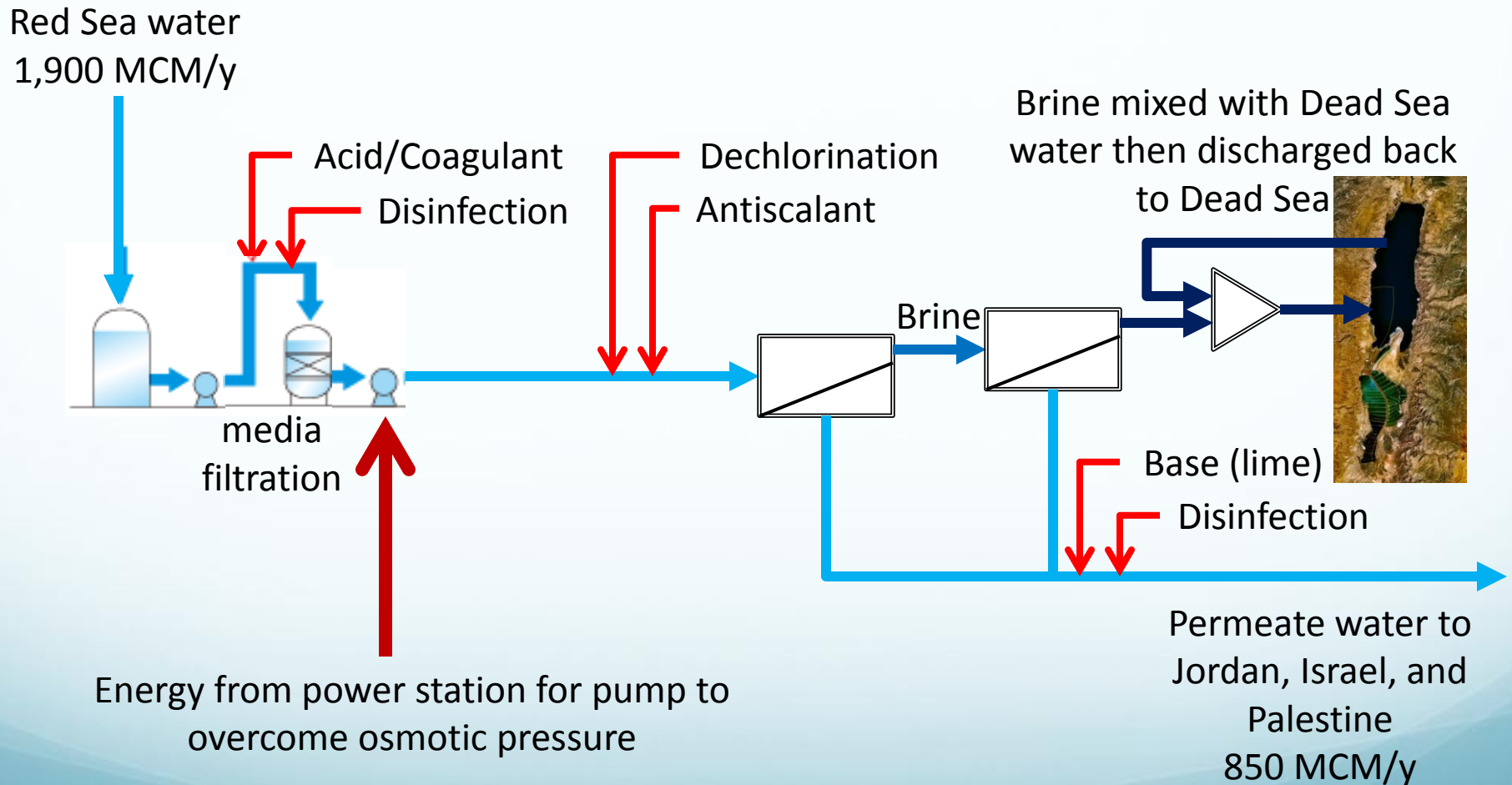
# How to avoid scaling

- Minimize concentration polarization
  - Promote turbulence in feed channels
  - Increase speed of feed stream



- Add antiscalant to allow super saturation
  - $\text{PO}_4^{3-}$  ... causing disposal problem
  - Polyacrylic acid... preferred

# RDSC Desalination Process





# Post-treatment



- Add lime to eliminate acid added during pretreatment

# Post-treatment



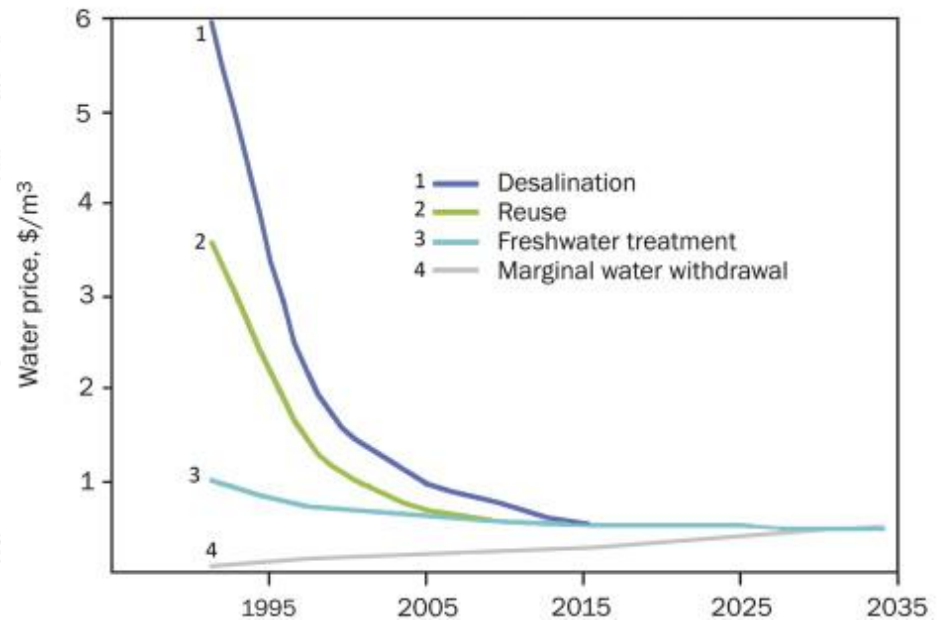
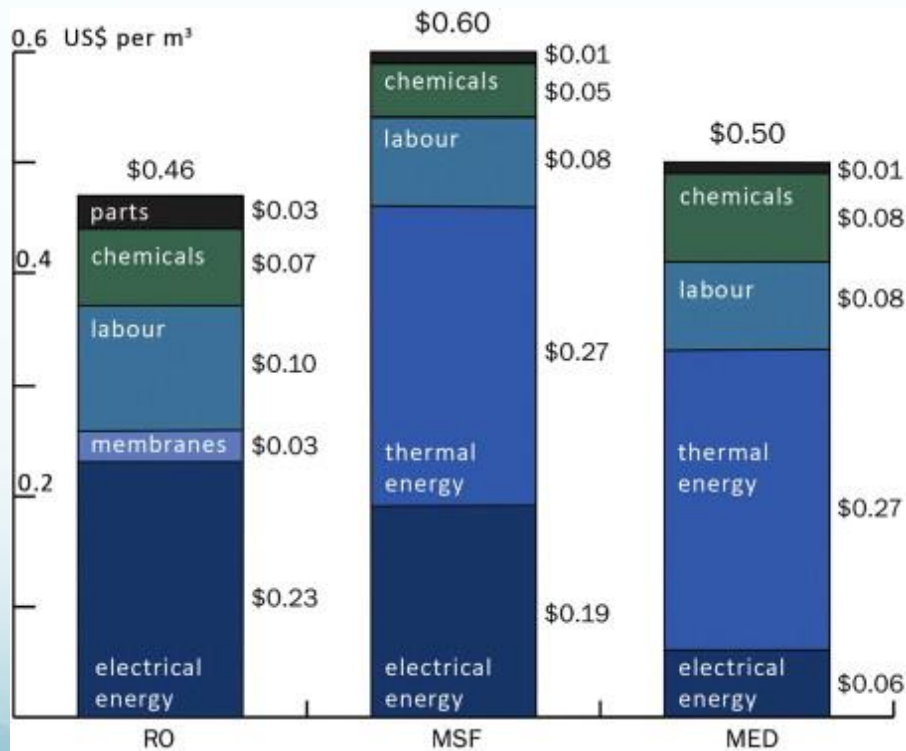
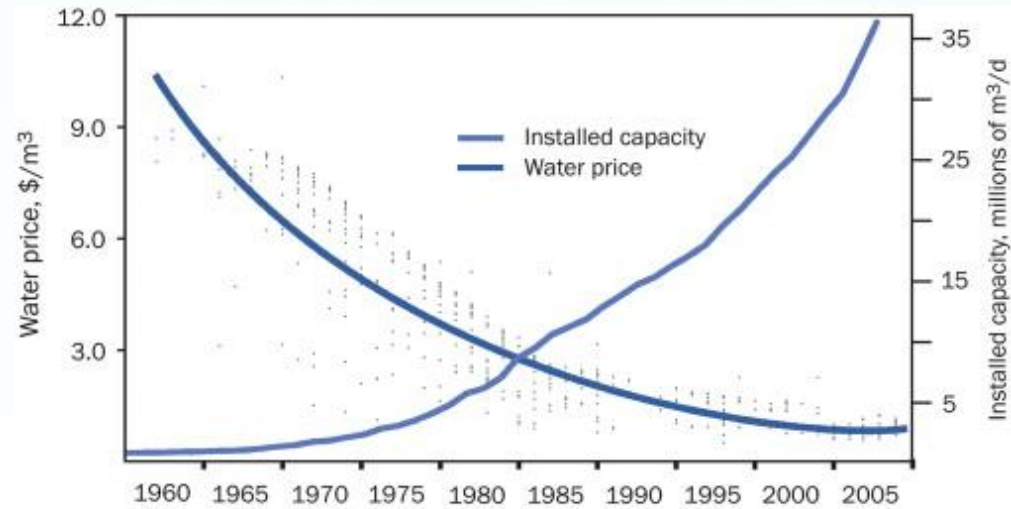
- Disinfection by adding chlorine

# Environmental Impacts

- Gulf of Aqaba Marine Environment
- Brine Reject
- Dead Sea



# Economy of RO Implementation



# Conclusion

- Benefits
  - Restore Dead Sea
  - Provide freshwater to Jordan, Palestine, and Israel
  - Produce energy
  - Improve economy
- Concerns
  - Environmental degradation
  - Effects of brine on the Dead Sea
- Future Considerations



# Acknowledgement

- Dr. Hani Abu Qdais
- Jaffer



# شكرا جزيلًا



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